

Assembly Instructions

READ THROUGH THESE INSTRUCTIONS PRIOR TO STARTING ASSEMBLY.

Document Instructions

Use Document #1016007 with fastener kits 879427 and 879428. These kits are to be used with the Vektor-M series. The fasteners contained within the kit are to be used to attach the nozzle to the fan body, the nozzle to a stack extension, a stack extension to another stack extension, or a stack extension to the fan body. Use the images located within this document to locate the position of the fasteners on the unit.

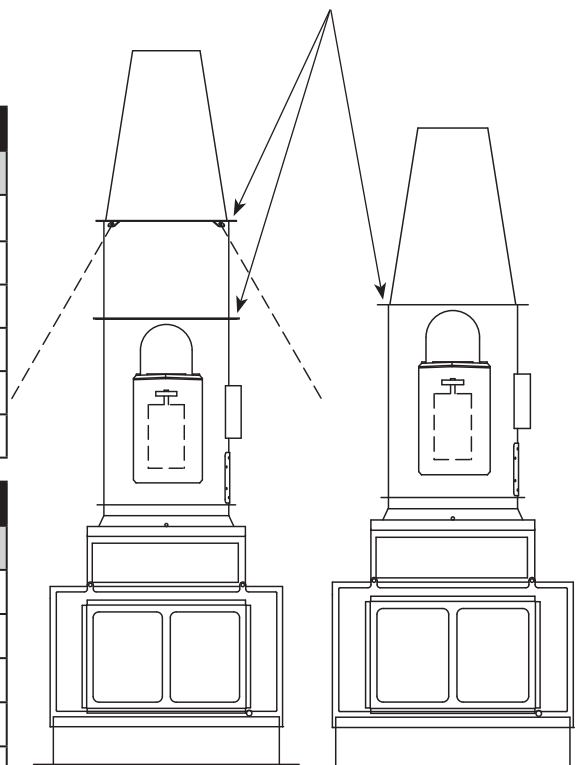
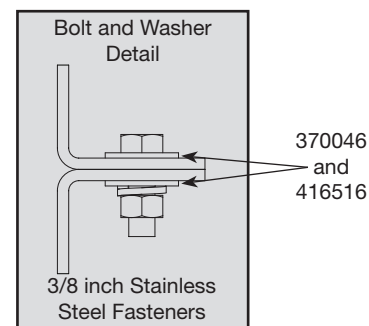
NOTE: See Document #1016006 for the attachment of the Vektor-MD windband to the nozzle.

Assembly Instructions

1. See Greenheck Document #464652 (Installation, Operation and Maintenance Manual: Vektor-MD, Vektor-MH and Vektor-MS) for full installation instructions.
2. Supplied gasketing material is placed between all mating sections.
3. The fastener kit includes fasteners for one flange. If the fan includes stack extensions, multiple fastener kits will be supplied for each flange.
4. See image to the right to locate bolt holes. Install moly-coated 316 stainless steel screws (provided) in all holes in plenum cap.

Tools Required

- Cordless drill (electric or pneumatic)
- 9/16 inch nut setter
- 9/16 inch wrench



FASTENER KIT 879427 – VEKTOR-M SIZE 15-27

Part Description	Part #	Quantity
CS,HH,.375-16X1.5,SS,316,MOLY	415781	8
NUT,HEX,.375-16,SS,316	415799	8
WSHR,LOCK,SPLIT,.375,SS,316	415810	8
WSHR,FLAT,.0625X.375X1.25,NEOP	370046	16
WSHR,FLAT,.375X.079X.406X1.5,SS,18-8	416516	16
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FASTENER KIT 879428 – VEKTOR-M SIZE 30-54

Part Description	Part #	Quantity
CS,HH,.375-16X1.5,SS,316,MOLY	415781	16
NUT,HEX,.375-16,SS,316	415799	16
WSHR,LOCK,SPLIT,.375,SS,316	415810	16
WSHR,FLAT,.0625X.375X1.25,NEOP	370046	32
WSHR,FLAT,.375X.079X.406X1.5,SS,18-8	416516	32
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