

## Assembly Instructions

**READ THROUGH THESE INSTRUCTIONS PRIOR TO STARTING ASSEMBLY.**

### Document Instructions

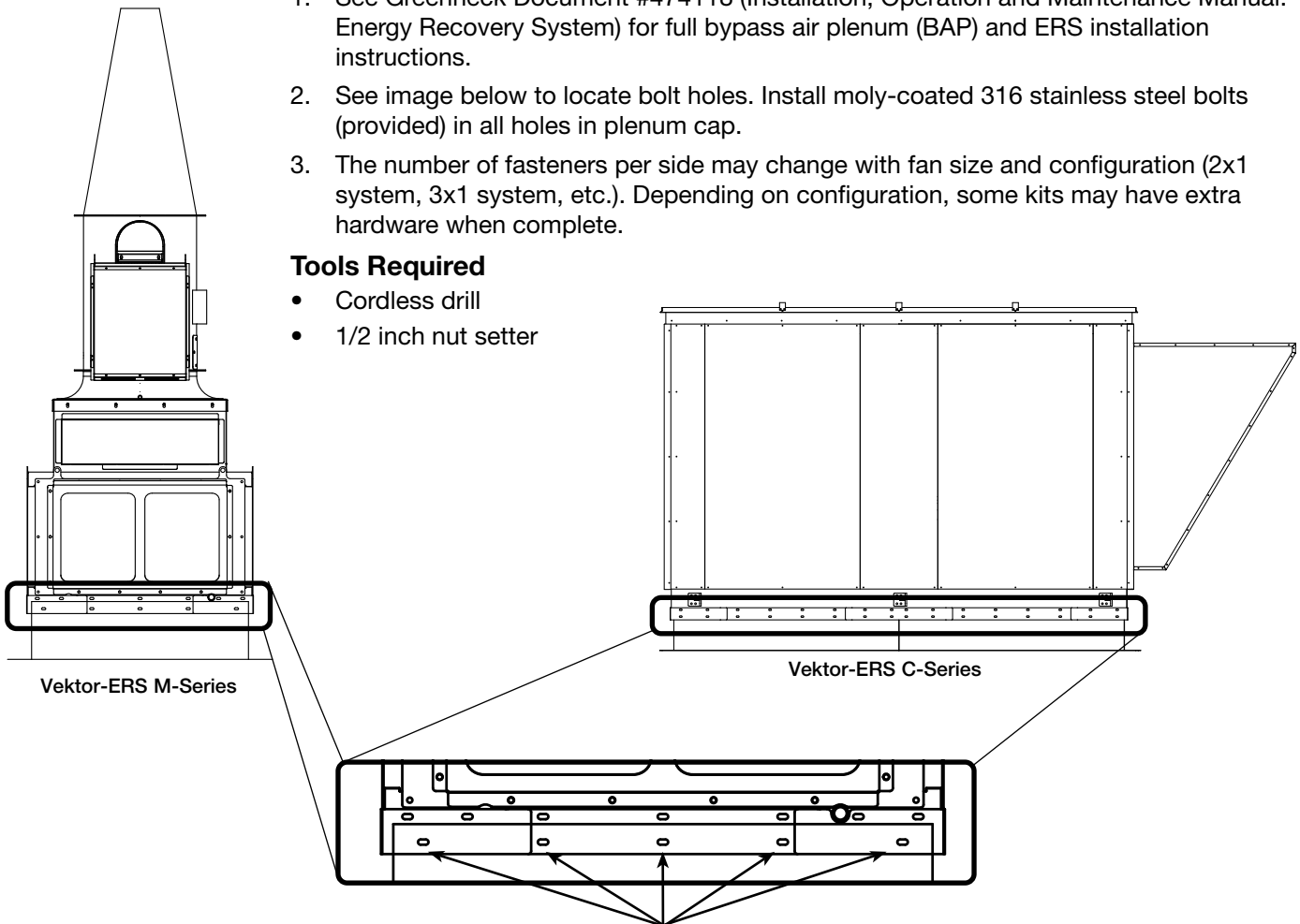
Use Document #1016918 with fastener kits 915003-915006. This kit is to be used with the Vektor-ERS (Energy Recovery System). The fasteners contained within the kit are to be used to attach the plenum assembly to the roof curb. Use images located within this document to locate the position of the fasteners on the unit.

### Assembly Instructions

1. See Greenheck Document #474118 (Installation, Operation and Maintenance Manual: Energy Recovery System) for full bypass air plenum (BAP) and ERS installation instructions.
2. See image below to locate bolt holes. Install moly-coated 316 stainless steel bolts (provided) in all holes in plenum cap.
3. The number of fasteners per side may change with fan size and configuration (2x1 system, 3x1 system, etc.). Depending on configuration, some kits may have extra hardware when complete.

### Tools Required

- Cordless drill
- 1/2 inch nut setter



**Install supplied bolts through  
BAP skirting into roof curb.**

### FASTENER KIT – FAN ASSEMBLY TO ROOF CURB\*

Kit #	Part #	Part Description
915003 - 915006	416980	CS,HH,.313-18X2,SS,316,MOLY

\*Kits will be duplicated depending on configuration of system.