

### Application

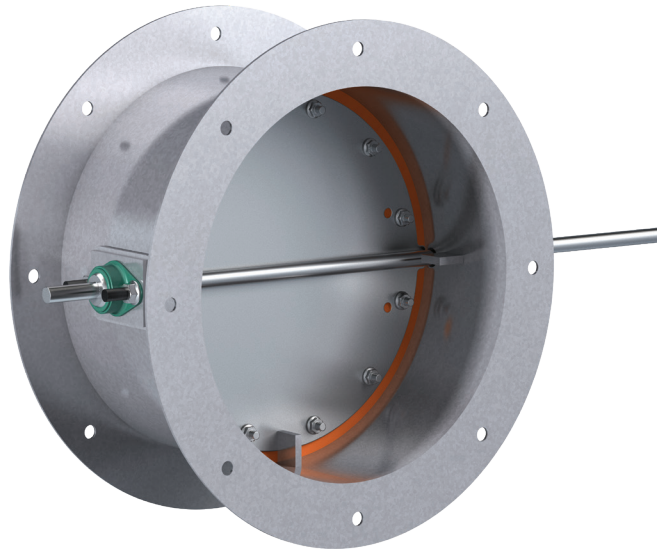
Model HCDR-351 is a heavy duty round industrial isolation damper with a flanged style frame. It is designed to provide tight shutoff with very low leakage in HVAC or industrial process control systems.

### Ratings

**Pressure:** Up to 20 in. wg (5 kPa) - differential pressure

**Velocity:** Up to 6500 ft/min (33m/s)

**Temperature:** -40°F to 400°F (-40°C to 204°C). Consult factory for other temperatures.



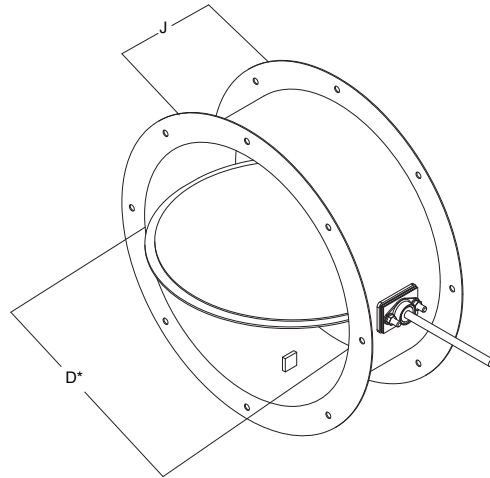
Size is actual inside dimension.

	Standard	Optional
<b>Frame Material</b>	Painted Steel	304SS, 316SS
<b>Frame Type</b>	Flanged Channel	
<b>Blade Material</b>	Painted Steel	304SS, 316SS
<b>Blade Seals</b>	Silicone	EPDM
<b>Blade Type</b>	Round Butterfly	
<b>Axle Bearing</b>	External Bronze	External Ball, Outboard Bronze, Outboard Ball
<b>Axle Material</b>	Plated Steel	303SS, 316SS
<b>Axle Seals</b>	O-ring	Double Gland
<b>Paint Finishes</b>	Hi Pro Polyester	Hi Temperature Flame Control, Hi Temperature Silver, Industrial Epoxy, None

Diameter	Minimum Size	Maximum Size
Inches	6	48
mm	152	1219

### Features

- Wide mounting flanges can be ordered with bolt holes, customized to match your requirements.
- Wide range of actuators available.

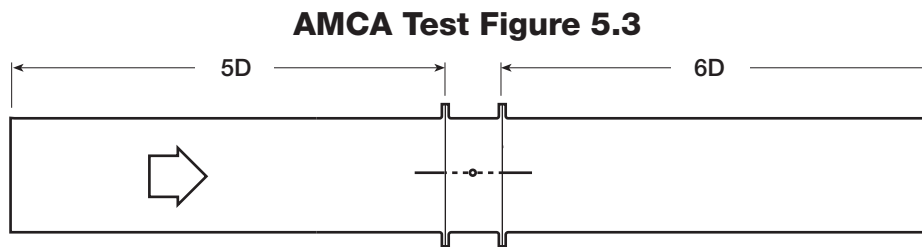


Diameter <i>D</i> Inches (mm)		Frame Depth <i>J</i> Inches (mm)	Frame & Flange Gauge (mm)	Flange Width <i>F</i> Inches (mm)	Axle Diameter Inches (mm)	Blade Thickness Gauge (mm)
Above	Through					
5.99 (152)	12 (305)	6 (152)	12 (2.7mm)	1.5 (38)	0.5 (13)	12 (2.7)
12 (305)	24 (610)	8 (203)	10 (3.5)	1.5 (38)	0.75 (19)	10 (3.5)
24 (610)	36 (914)	8 (203)	0.188 (4.7)	2 (51)	1 (25)	10 (3.5)
36 (914)	48 (1219)	8 (203)	0.188 (4.7)	2 (51)	1.25 (31.7)	0.188 (4.7)

**Performance Data**

**AMCA Test Figure 5.3**

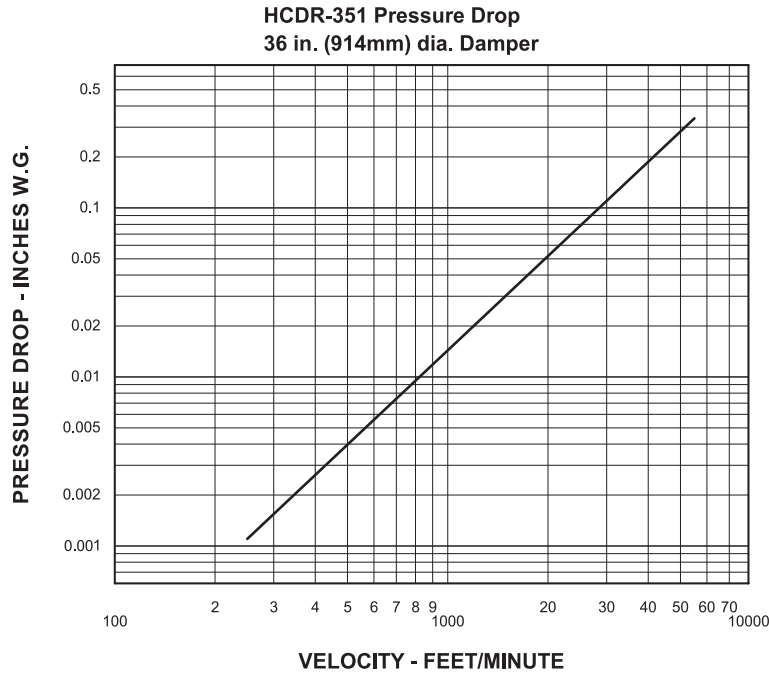
Figure 5.3 illustrates a fully ducted damper. This configuration has low pressure drop because entrance and exit losses are minimized by straight duct runs upstream and downstream of the damper.



## Pressure Drop Data

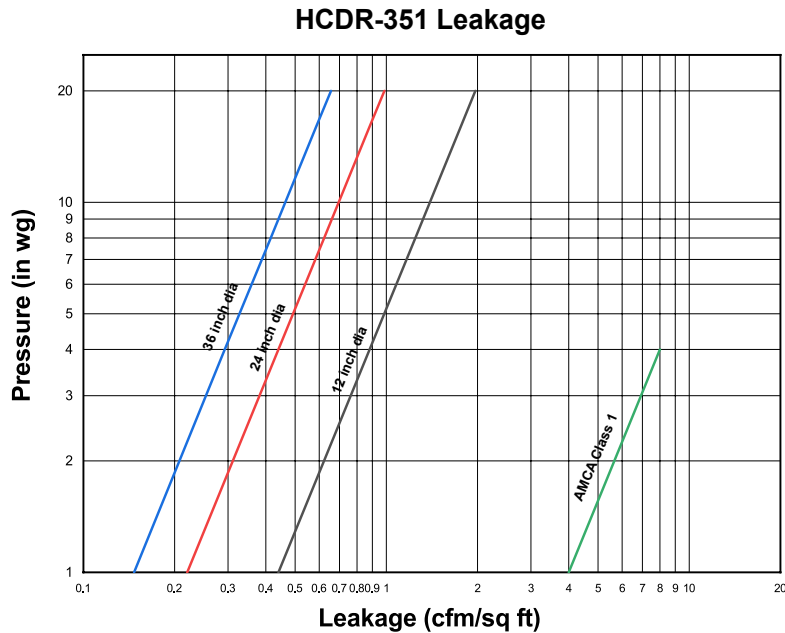
This pressure drop data was conducted in accordance with AMCA Standard 500-D using Test Figure 5.3. All data has been corrected to represent standard air at a density of 0.075 lb/ft<sup>3</sup> (1.2 kg/m<sup>3</sup>).

Actual pressure drop found in any HVAC system is a combination of many factors. This pressure drop information along with an analysis of other system influences should be used to estimate actual pressure losses for a damper installed in a given HVAC system.



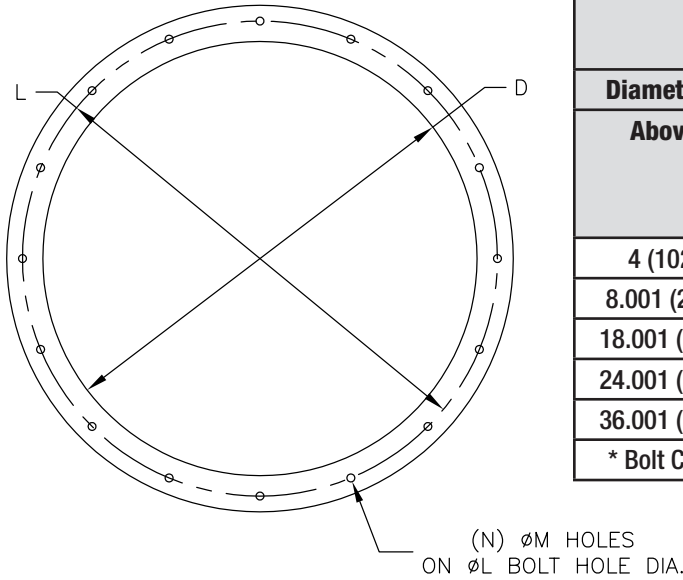
## Leakage Data

HCDR-351's tight shutoff design provides very low leakage, which is tested to be better than 0.029 CFM per inch of perimeter requirements. The graph below shows the leakage value for a range of sizes tested in CFM per square foot terms.

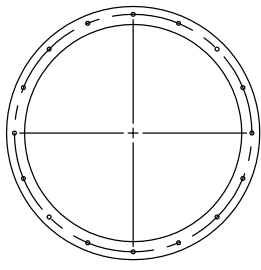


## Bolt Holes

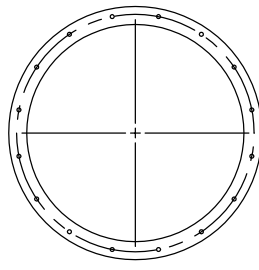
The recommended bolt hole pattern is shown in the table below. Customer must specify bolt holes that are parallel to the axle centerline or that straddle the axle centerline as shown in the diagrams below. The factory can also provide bolt hole sizes and patterns other than those shown.



Recommended Bolt Hole Pattern (Bolt Holes Parallel to Axle Centerline)					
Diameter Inches (mm)		Number of Holes	Mounting Hole Diameter in. (mm) N	Bolt Circle Diameter L	Degrees Between Holes
Above	Through				
4 (102)	8 (203)	4	3/8 (9.5)	*	90
8.001 (203)	18 (457)	8	7/16 (11)	*	45
18.001 (457)	24 (610)	12	7/16 (11)	*	30
24.001 (610)	36 (914)	16	7/16 (11)	*	22 1/2
36.001 (914)	48 (1219)	24	7/16 (11)	*	15
* Bolt Circle Diameter = Damper Diameter + Flange Height + 1/4 in. (6mm)					



On Centerline



Straddle Centerline

## Specifications

Industrial grade isolation dampers meeting the following specifications shall be furnished and installed where shown on plans and/or as described in schedules.

Damper shall consist of a round channel frame, single reinforced axle, and single, removable circular blade fabricated from steel with a Hi Pro Polyester finish. Damper axle shall be continuous pivoting in externally mounted bronze sleeve bearings and O-ring axle seals bolted to each side of the damper frame. Damper shall be equipped with silicone blade seals for low leakage performance up to 400°F (204°C) maximum.

Damper manufacturer's printed application and performance data including pressure, velocity, and temperature limitations shall be submitted for approval showing damper suitable for pressures up to 20 in. wg (5 kPa), velocities to 6500 ft/min (33m/s), and temperatures up to 400°F (204°C). Leakage shall not exceed 0.029 cfm/perimeter inch @ 10 in. wg at 70°F (21°C). Testing and ratings to be in accordance with AMCA Standard 500-D.

Specifier may add the following:

When silicone blade seal is not allowed, specify EPDM synthetic rubber blade seal.

Basis of design is model HCDR-351.

