## **Model DG with Variable Air Volume**

The opportunity to save energy is pushing the popularity of variable air volume (VAV) systems in kitchen ventilation designs. Greenheck's low cost direct-gas make-up air model DG now has the availability to vary airflow throughout the day based on load conditions from varying cooking operations. Save money from reduced ventilation and tempering costs by using the VAV option in Greenheck's model DG.

### **HOW IT WORKS**

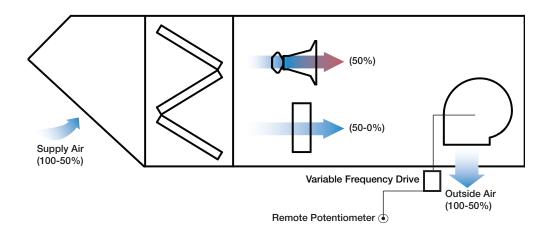
Specifically designed for kitchen VAV applications, a barometric bypass damper modulates to maintain consistent airflow across the burner allowing up to a 50% airflow turndown.

### **DESIGN FOCUS**

- 800 16,000 cfm
- Market leading airflow turndown rate up to 50%
- · Economical first cost and competitive lead times
- Seamless integration with Vari-Flow or Melink<sup>®</sup> kitchen energy management systems
- Variable frequency drive (VFD) can be unit mounted or remotely mounted

### **OUR PRODUCT - MODEL DG**

Features -	Benefits
50% airflow turndown	Maximum fan energy savings and reduced gas costs
Remote or unit mounted VFD configurations	Seamless integration with Vari-Flow and Melink <sup>®</sup> energy management systems
High turndown burner ratio (25:1)	Consistent discharge temperature control (no burner cycling)
92% thermal efficiency	Energy savings from reduced gas consumption
Compact footprint	Consumes less roof space
Available with fan pack extension	Allows exhaust fan and make-up air unit to be mounted on a common curb reducing roof penetrations



# **Energy Cost Analysis**

### COMPETITOR PRODUCT

• Captive Aire's model AD offers a 20% airflow turndown. Although this can provide the owner with gas and electrical savings, Greenheck's model DG offers a 50% airflow turndown for superior energy savings.

### **OUR COMPETITIVE ADVANTAGE**

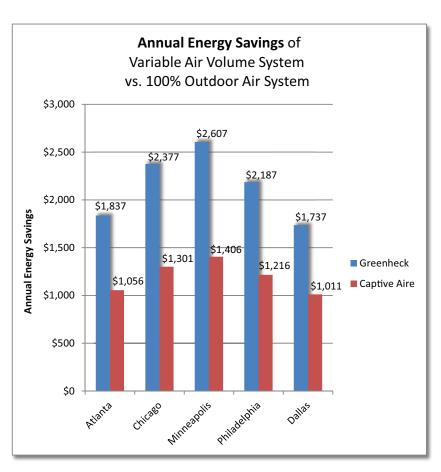
Greenheck's model DG with VAV has a 50% airflow turndown that reduces energy costs during partial cooking operations in two ways:

- 1. Reduces motor speed which lowers necessary electric power input as cooking operations decrease.
- 2. Reduces gas consumption due to the reduced outdoor air volume needed.

Because of this wide operating range, the savings realized by using Greenheck's model DG in a variable volume kitchen system exceed those of Captive Aire by an average of 65%.

### **ANNUAL ENERGY SAVINGS**

The chart below is based on actual data taken from Taco Bell in Schofield, WI with a Vari-Flow kitchen system. This data was then applied to various cities across the country to estimate annual energy savings.



Greenheck	
% Rated RPM	% Run Time
100	26
90	12
80	10
70	13
60	17
50	22

Captive Aire		
% Rated RPM	% Run Time	
100	26	
90	12	
80	62	
70	0	
60	0	
50	0	

### Notes:

- Natural Gas
- \$0.10 / kWh
- \$0.95 / Therm
- Greenheck average motor speed = 75.1% capacity
- Captive Aire average motor speed = 86.4% capacity